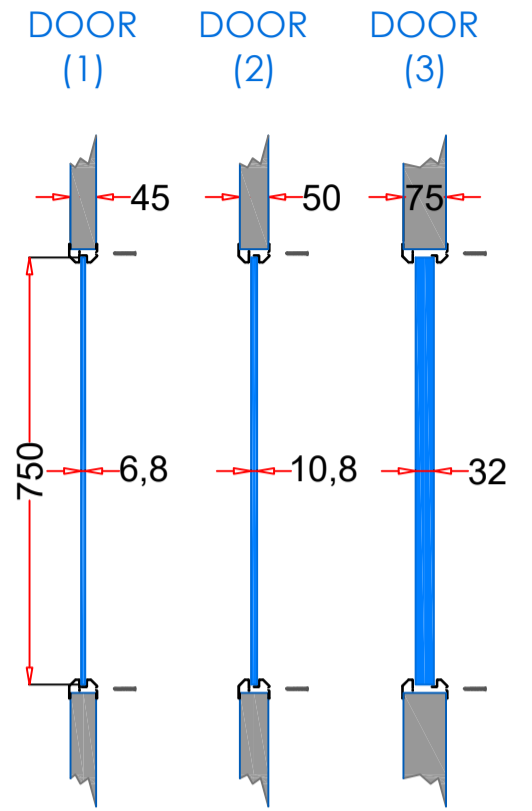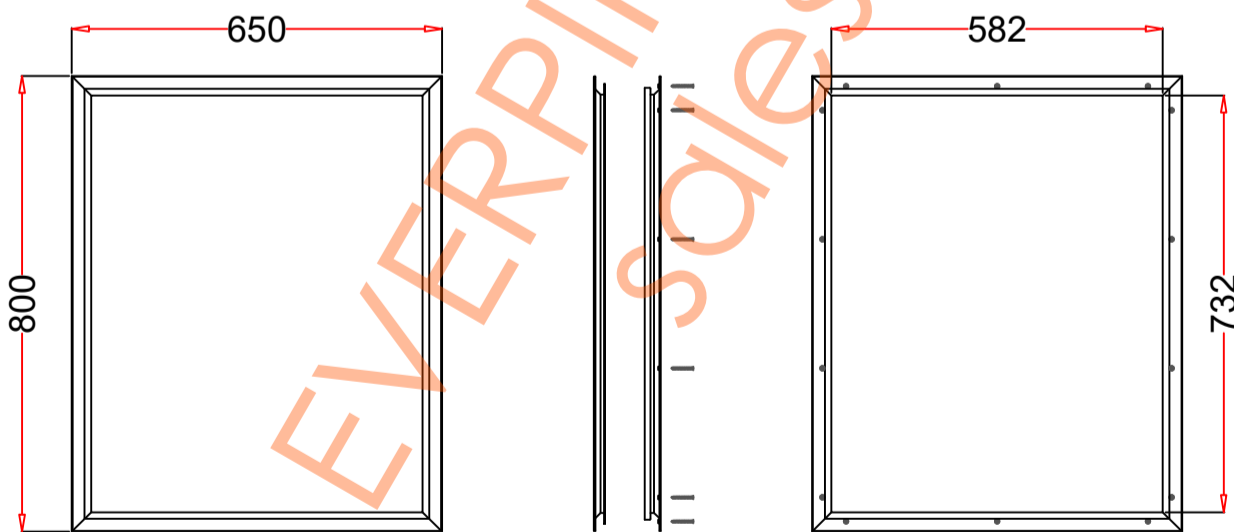# VP629x779

1. STEEL LITE FRAMES

Type	SELF-ATTACHING & VANDAL-PROOF Design
Component	Frame A & B Tight mitered corners, no visible welds, countersunk mounting holes
Material	Steel Cold Formed Profiles, T= 1.2mm
Door Cutout	629 * 779mm (ORDER SIZE)
Frame O.D.	650 * 800mm
Screws	Sheet Metal Screws; Stainless Steel; M4*50mm (Std.) 14 pcs

2. GLASS

Glass Size	600 * 750mm [Recommended]
Exposed Size	582 * 732mm
Glass Thk.	6.8mm, 10.8mm, 32mm (As Recommended)
3. INSTALLATION	Screws fasten the back frame to the front frame thru the door cutout;

Glass
Front Frame A
Behind Frame B
Screw
Sealing Strip / Tape
Door Cutout
Corridor Side
DOOR

- Leaving corridor side of front frame free of fasteners;

- Single side mounting for non-corridor exposure w/ fastening screws included;

4. FIRE RATING	
5. APPLICATION	Doors with Frames and Glass not only provide light to a room, they ensure safety;

DOOR (1)   DOOR (2)   DOOR (3)

45   50   75

750

6,8   10,8   32

Door & Glass
[Recommend]

650

800

582

732

FRAME A
[to Corridor Side]

FRAME B
[Non-Corridor Side]

Frame Drawing

629

779

Door Cutout